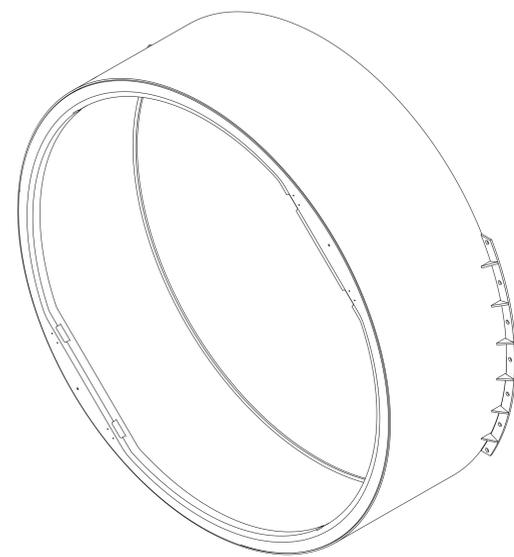
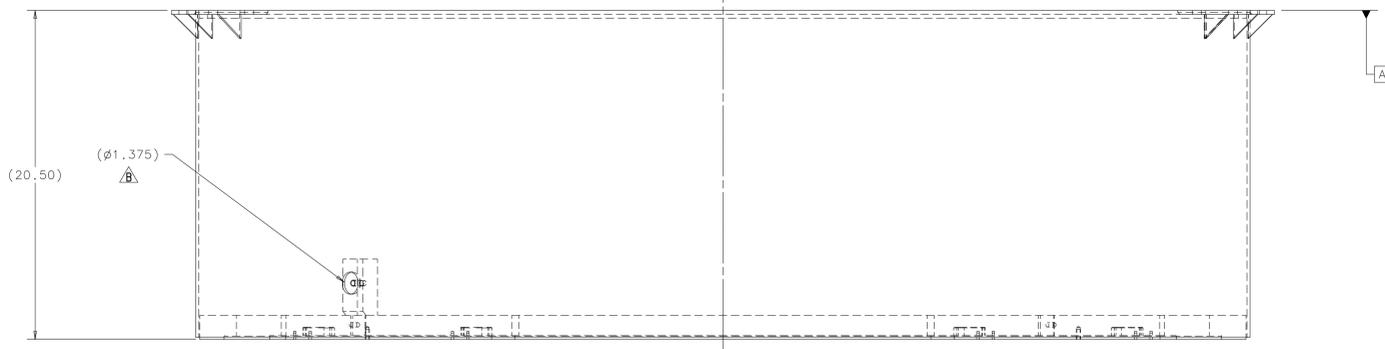
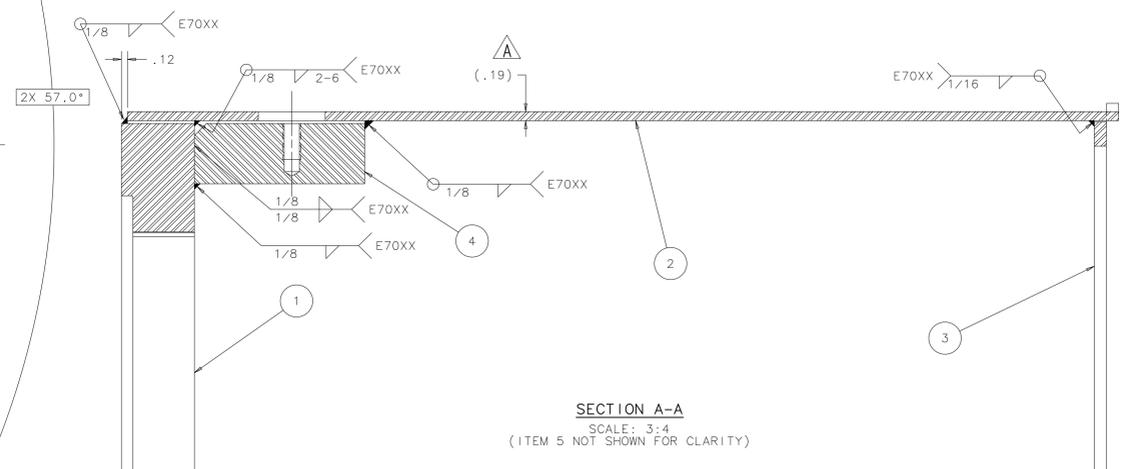
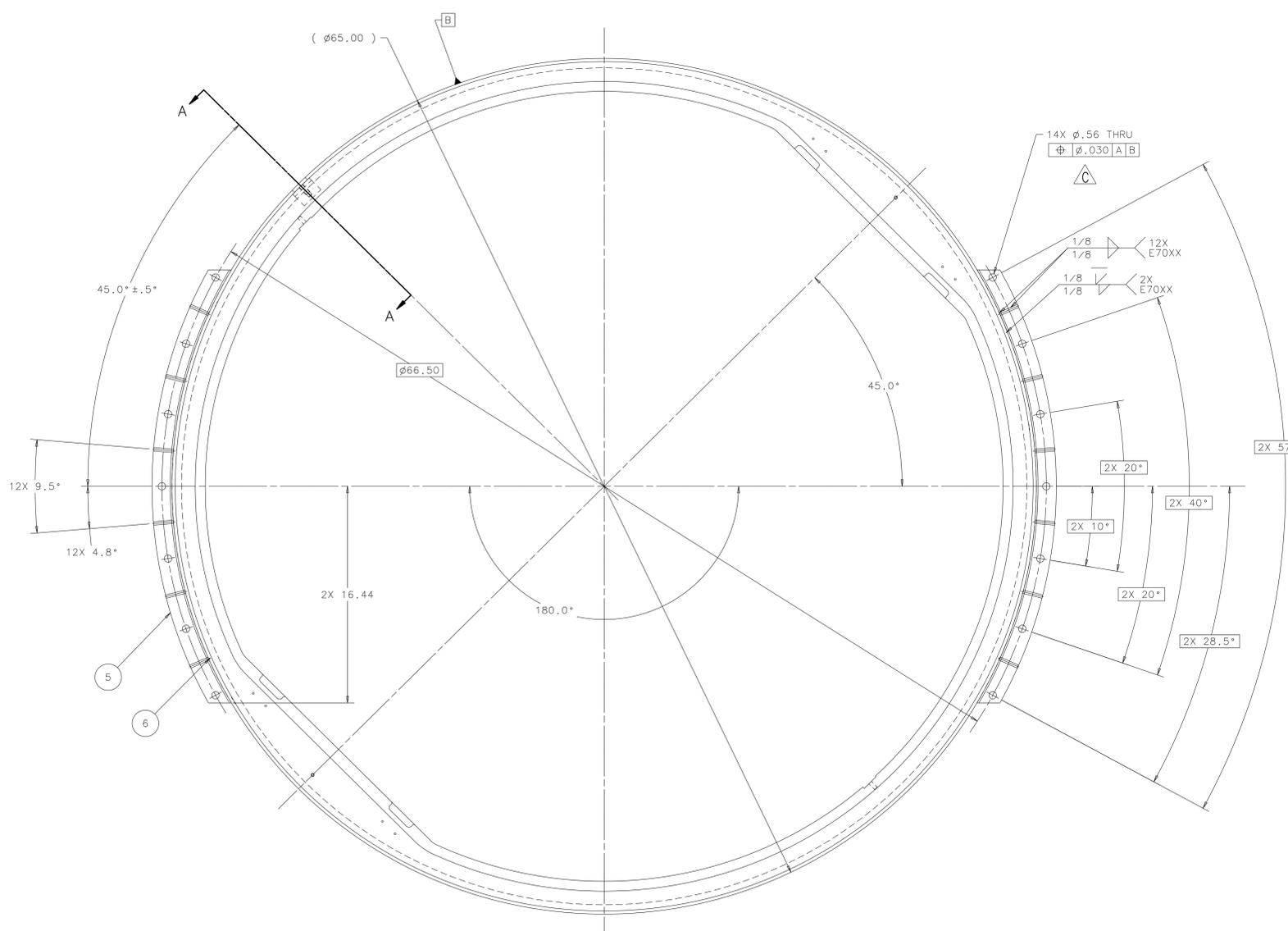


REV	DESCRIPTION	DRAWN	DATE
A	ITEM 2 WALL THK WAS .10 TOTAL WEIGHT WAS 340 LBS	J. RAUCH	03AUG2010
B	Ø1.375 WAS Ø1.250	A. STEFANIK	06-AUG-2010
C	(14) Ø.56 HOLE LOCATION DIMENSIONS ADDED	G. SMITH	10-AUG-2010



ISOMETRIC VIEW  
SCALE : 1:8



SECTION A-A  
SCALE: 3:4  
(ITEM 5 NOT SHOWN FOR CLARITY)

WEIGHT = 435 LBS

ITEM	PART NO.	DESCRIPTION OR SIZE	QTY.
6	MB-480329	PF CAGE CWT-AC DOOR GUSSET	12
5	MC-480328	PF CAGE CWT AC DOOR-BOLT PLATE	2
4	MB-480418	PF CAGE CWT LIFTING LUG	1
3	MC-480353	PF CAGE COUNTERWEIGHT SEALRING	1
2	MC-480325	PF CAGE COUNTERWEIGHT CAP	1
1	MD-480326	PF CAGE CWT DOOR MNT PLT	1

PARTS LIST			
UNLESS OTHERWISE SPECIFIED	ORIGINATOR	A. STEFANIK	24-MAR-2010
.XX	.XXX	ANGLES	V. MAJDANSKI
± .02 ± --- ± 1.0°	CHECKED	G. SMITH	12-JUL-2010
1. BREAK ALL SHARP EDGES 015 MAX.	APPROVED	A. STEFANIK	09-JUL-2010
2. DO NOT SCALE DRAWING.	USED ON	ME-480330	
3. DIMENSIONS BASED UPON ASME Y14.5M-1994	MATERIAL	SEE PARTS LIST ABOVE	
4. MAX. ALL MACH. SURFACES 125			
5. DRAWING UNITS: U.S. INCH			

NOTE  
1. PRIME WITH LORD CORPORATION AEROGLAZE EPOXY PRIMER 9741. PREP SURFACES AND APPLY PER MANUFACTURER INSTRUCTIONS.  
2. NEXT PAINT WITH LORD CORPORATION Z306, FLAT BLACK AND LOW OUTGASSING OPTICAL PAINT. PREP SURFACE AND APPLY PER MANUFACTURER INSTRUCTIONS.  
3. ALL SURFACES TO BE PRIMED AND PAINTED.

NOTICE: IMAGE OBTAINED FROM FERMILAB WEB SITE  
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FERMI NATIONAL ACCELERATOR LABORATORY  
UNITED STATES DEPARTMENT OF ENERGY

DECAM/CORRECTOR AND CAGE  
CAGE  
PF CAGE COUNTERWEIGHT CAP WELD

SCALE	DRAWING NUMBER	SHEET	REV
1:4 & AS NOTED	4900.123-ME-480355	1 OF 1	C
CREATED WITH :	Ideas12NXSeries	GROUP:	PPD/MECHANICAL DEPARTMENT