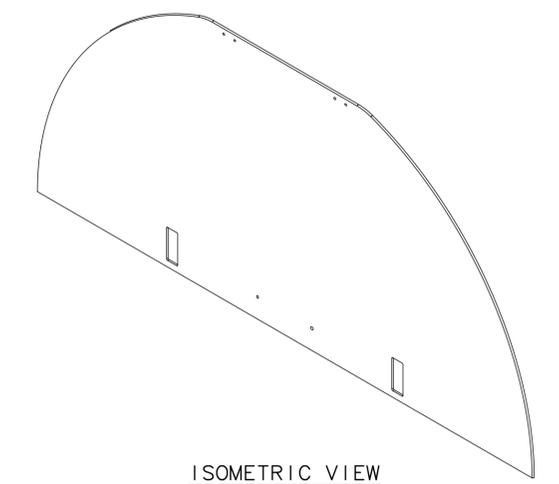
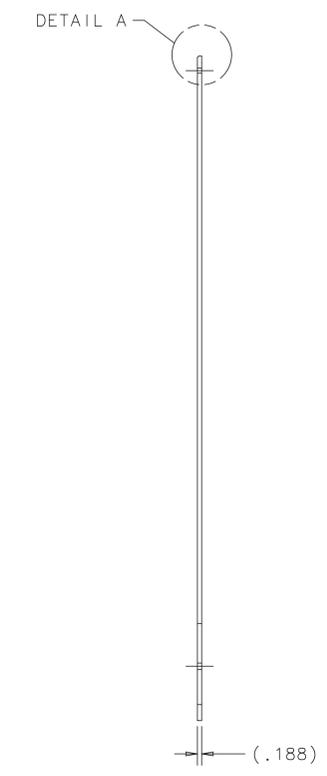
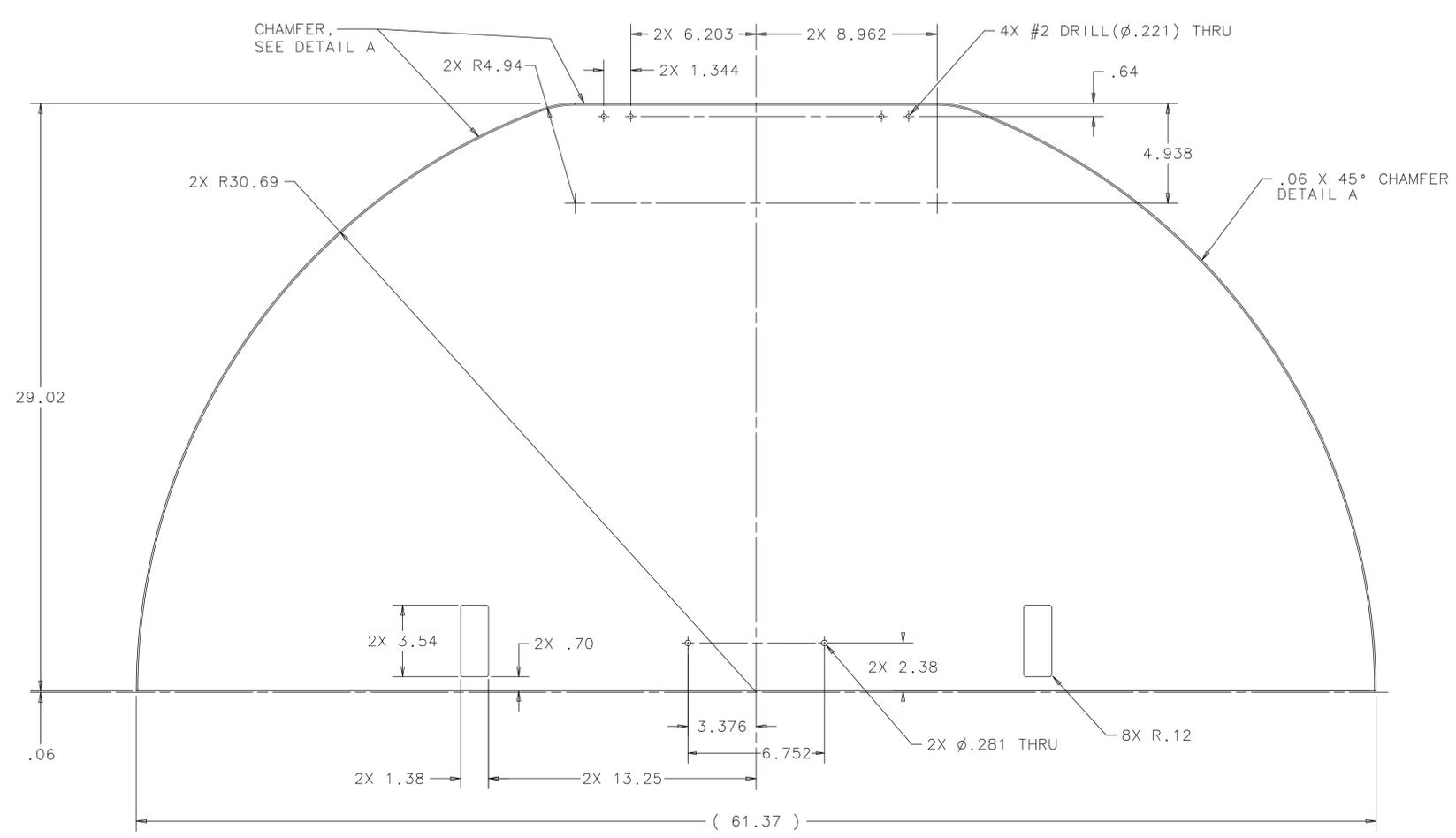
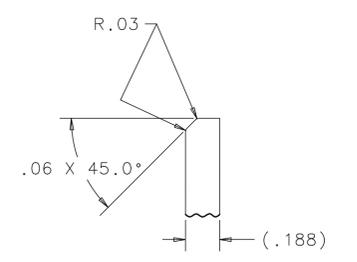


8 7 6 5 4 3 2 1

REV	DESCRIPTION	DRAWN	DATE
		APPROVED	DATE
A	MATERIAL WAS ASTM A-36 STEEL WEIGHT WAS 77 LBS	J. RAUCH	04-AUG-2010
B	PRIMER IN NOTE 1 WAS EPOXY PRIMER 9741-NOW WASH PRIMER 9924	A. STEFANIK	04-AUG-2010
		G. SMITH	14-SEP-2010
		G. SMITH	14-SEP-2010



ISOMETRIC VIEW  
SCALE: 1:8



DETAIL A  
SCALE: 2:1



EST. WEIGHT: 26.5 LBS.

NOTES

- PRIME WITH LORD CORP. AEROGLAZE EPOXY WASH PRIMER #9924; PREP SURFACES AND APPLY PER MANUFACTURER INSTRUCTIONS.
- PAINT WITH LORD CORP. FLAT BLACK AND LOW OUT-GASSING PAINT #Z306. PREP SURFACES AND APPLY PER MANUFACTURER INSTRUCTIONS.
- ALL SURFACES TO BE PRIMED AND PAINTED.

NOTICE: IMAGE OBTAINED FROM FERMILAB WEB SITE  
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UNLESS OTHERWISE SPECIFIED	ORIGINATOR	A. STEFANIK	24-MAR-2010
.XX .XXX ANGLES	DRAWN	V. MAJDANSKI	25-MAR-2010
± .03 ± .010 ± 1°	CHECKED	J. RAUCH	13-JUL-2010
1. BREAK ALL SHARP EDGES .015 MAX.	APPROVED	A. STEFANIK	21-JUL-2010
2. DO NOT SCALE DRAWING.	USED ON	MD-480431	
3. DIMENSIONS BASED UPON ASME Y14.5M-1994	MATERIAL	6061-T6 ALUMINUM .188 INCH THICK	
4. MAX. ALL MACH. SURFACES 250	DRAWING UNITS: U.S. INCH		

**FERMI NATIONAL ACCELERATOR LABORATORY**  
UNITED STATES DEPARTMENT OF ENERGY

DECAM/CORRECTOR AND CAGE  
CAGE, AC DOOR 2  
PF CAGE CWT AC DOOR 2

SCALE	DRAWING NUMBER	SHEET	REV
1:4 & NOTED	4900.123-MD-480337	1 OF 1	B
CREATED WITH: Ideas12NXSeries		GROUP: PPD/MECHANICAL DEPARTMENT	

8 7 6 5 4 3 2 1