

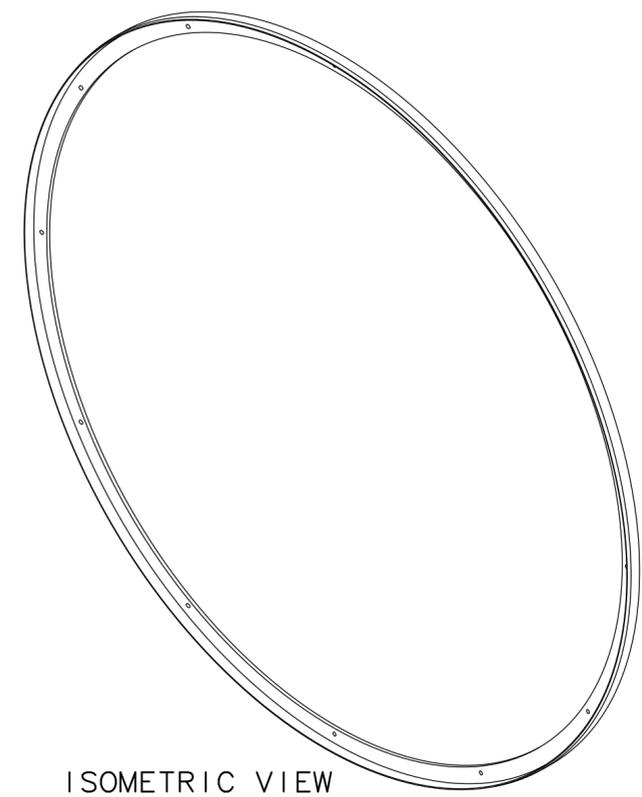
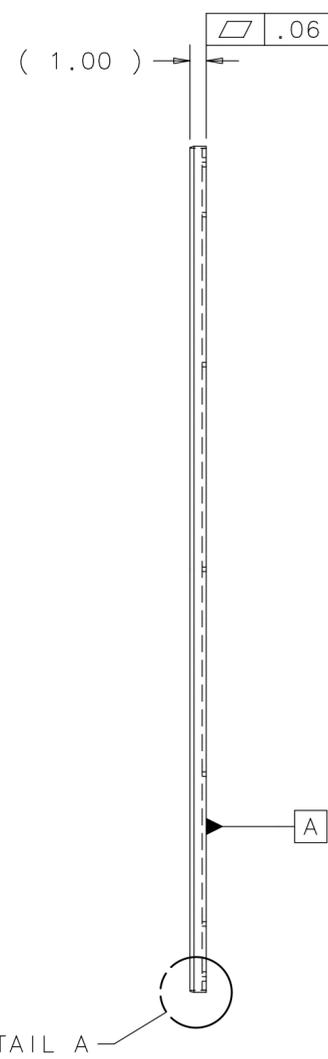
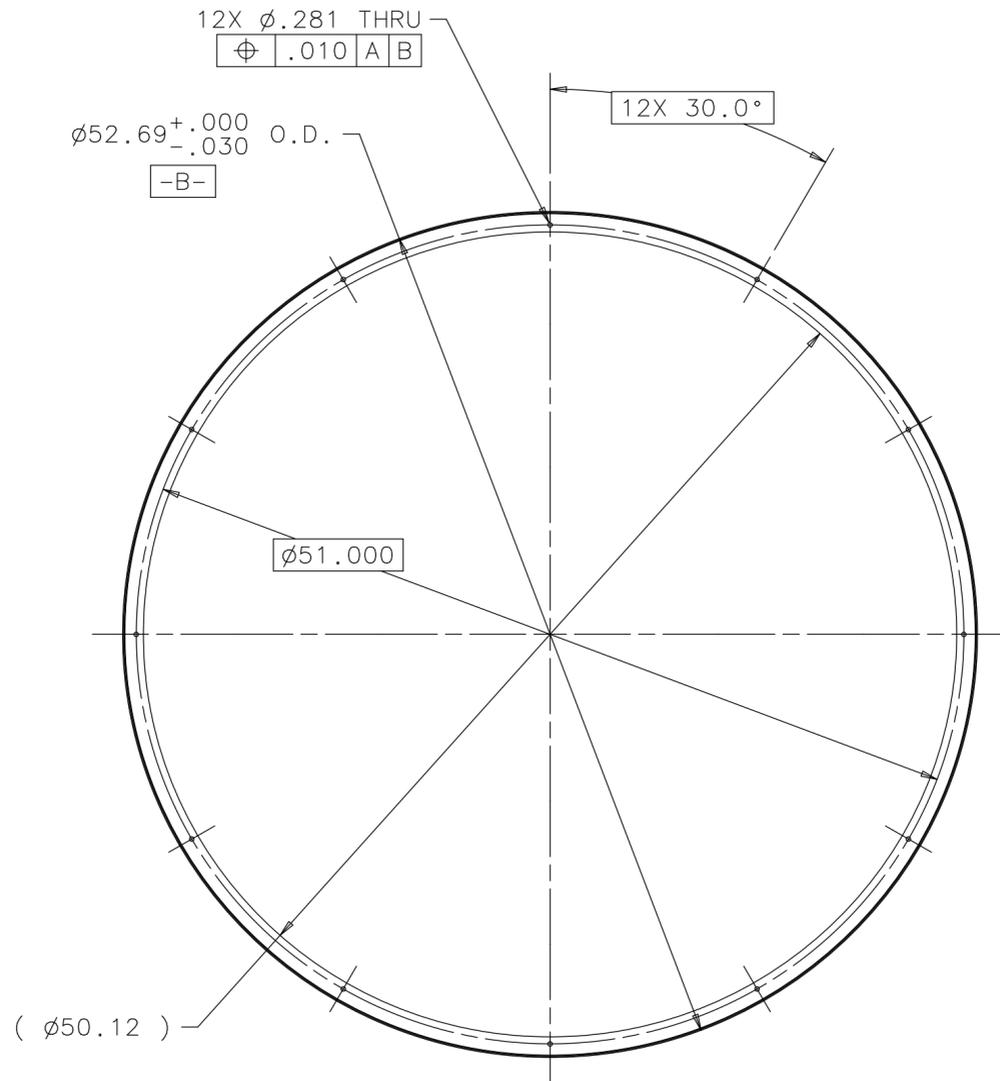
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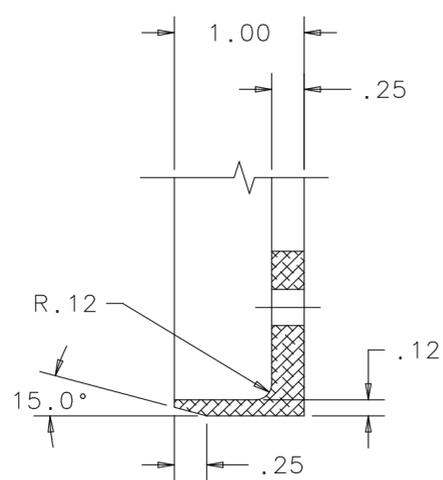
1

REV	DESCRIPTION	DRAWN	DATE
		APPROVED	DATE
A	PRIMER IN NOTE 2 WAS EPOXY PRIMER 9741-NOW IT'S WASH PRIMER 9924	G SMITH	14-SEP-2010
		G SMITH	14-SEP-2010

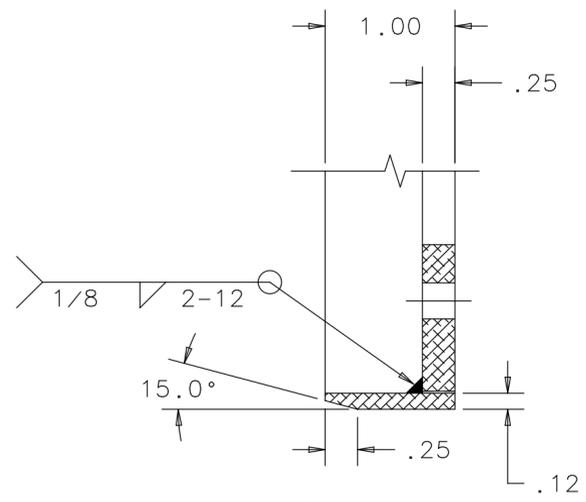


NOTES

1. THIS PART MAY BE MADE FROM FROM (1) PART AS SHOWN IN DETAIL A ,OR AS A (2) PART WELDMENT AS SHOWN IN DETAIL A-1.
2. PRIME WITH LORD CORPORATION AEROGLAZE WASH PRIMER 9924.
3. NEXT PAINT WITH LORD CORPERATION Z306, FLAT BLACK AND LOW OUTGASSING OPTICAL PAINT. PREP SURFACE AND APPLY PER MANUFACTURE INSTRUCTIONS.



DETAIL A  
SCALE: 1:1



DETAIL A-1  
SCALE: 1:1  
(SEE NOTE 1)

UNLESS OTHERWISE SPECIFIED			ORIGINATOR	A.STEFANIK	09-FEB-2010
.XX	.XXX	ANGLES	DRAWN	V.MAJDANSKI	09-FEB-2010
± .02	± ---	±----	CHECKED	G.SMITH	21-APR-2010
1. BREAK ALL SHARP EDGES .015 MAX.			APPROVED	A.STEFANIK	21-APR-2010
2. DO NOT SCALE DRAWING.			USED ON		
3. DIMENSIONS BASED UPON ASME Y14.5M-1994			4900.123-ME-480356		
4. MAX. ALL MACH. SURFACES 125/			MATERIAL		
5. DRAWING UNITS: U.S. INCH			6061-T6 ALUMINUM		



FERMI NATIONAL ACCELERATOR LABORATORY  
UNITED STATES DEPARTMENT OF ENERGY

DECAM/CORRECTOR AND CAGE  
CAGE  
PF CAGE BAFFLE CAPTURE FLANGE

SCALE	DRAWING NUMBER	SHEET	REV
1:8 & AS NOTED	4900.123-MC-480238	1 OF 1	A

CREATED WITH : Ideas12NXSeries GROUP: PPD/MECHANICAL DEPARTMENT

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