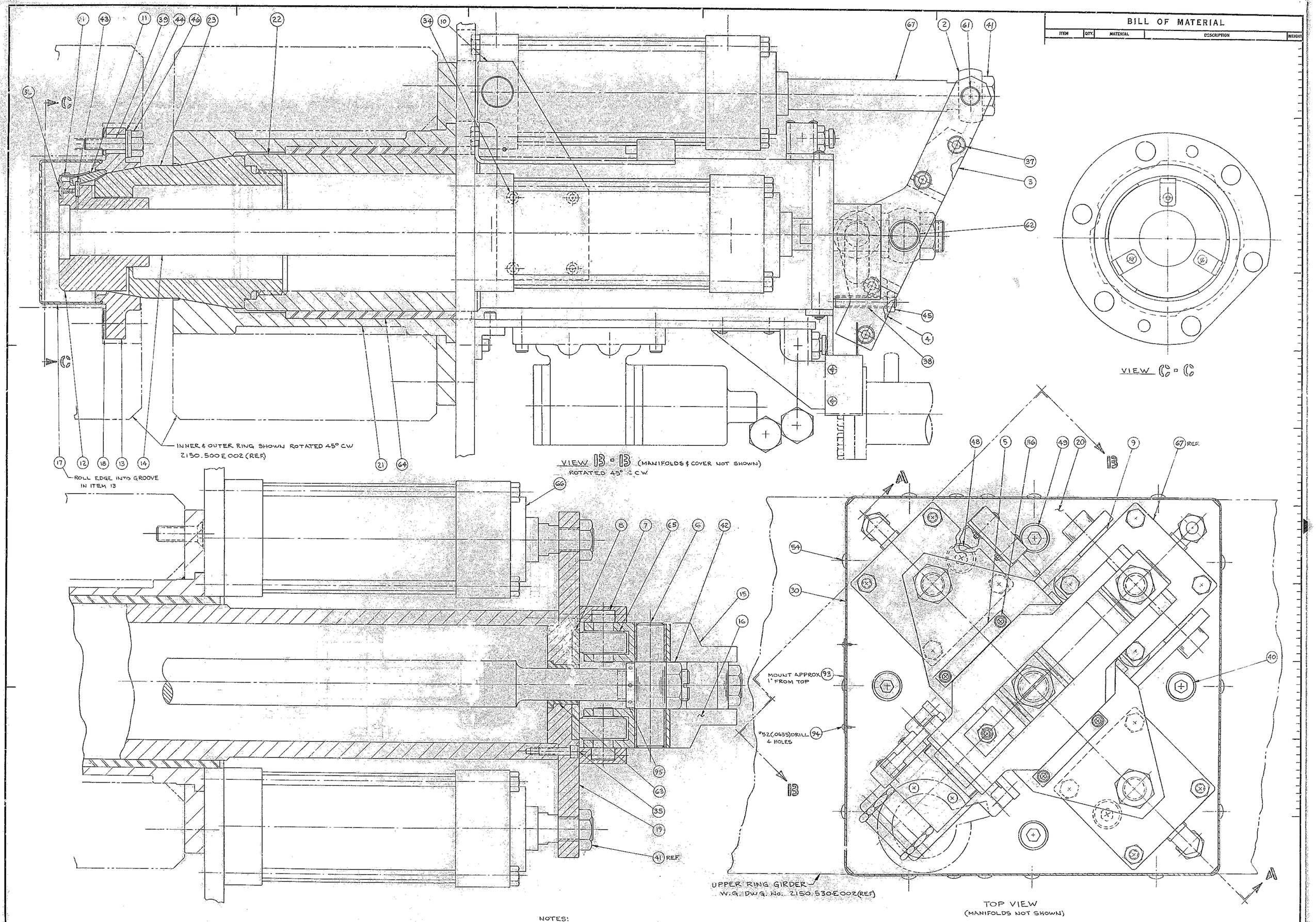

NOTES:

1. K.P.N.O. PARTS IDENTIFICATION-
   (a.) MARK ALL DETAILS FOR FIRST ASSY. 1K
   MARK SEATS (DET. NO. 13) 1KA & 1KB
   (b.) MARK ALL DETAILS FOR SECOND ASSY. 2K
   MARK SEATS (DET. NO. 13) 2KA & 2KB

C.T.I.O. PARTS IDENTIFICATION-
   (a.) MARK ALL DETAILS FOR FIRST ASSY. 1C
   MARK SEATS (DET. NO. 13) 1CA & 1CB
   (b.) MARK ALL DETAILS FOR SECOND ASSY. 2C
   MARK SEATS (DET. NO. 13) 2CA & 2CB

NOTES CONTINUED ON SHEET 2

FOR ASSEMBLY SEE 2150.500E002

LET.	REVISION	ECN	DATE	BY
B	REVISED ITEMS 1, 12, 33 & 39	0821	5/10/72	JSK JS
A.	REVISED AS BUILT	0620	2-8-71	JSK CB

TOLERANCES UNLESS OTHERWISE NOTED
DECIMAL DIMENSIONS 00.00 ± .010 00.000 ± .003
FRACTIONAL DIMENSIONS UP TO 18" ± 1/64 18" TO 50" ± 1/32 50" & OVER ± 1/16
BREAK SHARP EDGES
ALL SURFACES 125 TO HAVE FINISH UNLESS OTHERWISE NOTED.

KITT PEAK NATIONAL OBSERVATORY
OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC.
UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION

150 INCH STELLAR TELESCOPE
REF. FILE 1193
NAME SECONDARY FLIP LOCK ASSY. - UPPER RING & SECONDARY ASSY.
SCALE FULL
PRINT ISSUED

DESIGNED BY	DATE	APPROVED BY	DATE	DRAWING NUMBER	REV.
J.B. Hosty	4-11-70	[illegible]	2-14-72	2150.530-E302	B
DRAWN BY	DATE	APPROVED BY	DATE		
J.B. Hosty	4-11-70	[illegible]	8-18-70		
CHECKED BY	DATE	APPROVED BY	DATE		
[illegible]	8-24-70	[illegible]	8-15-72		