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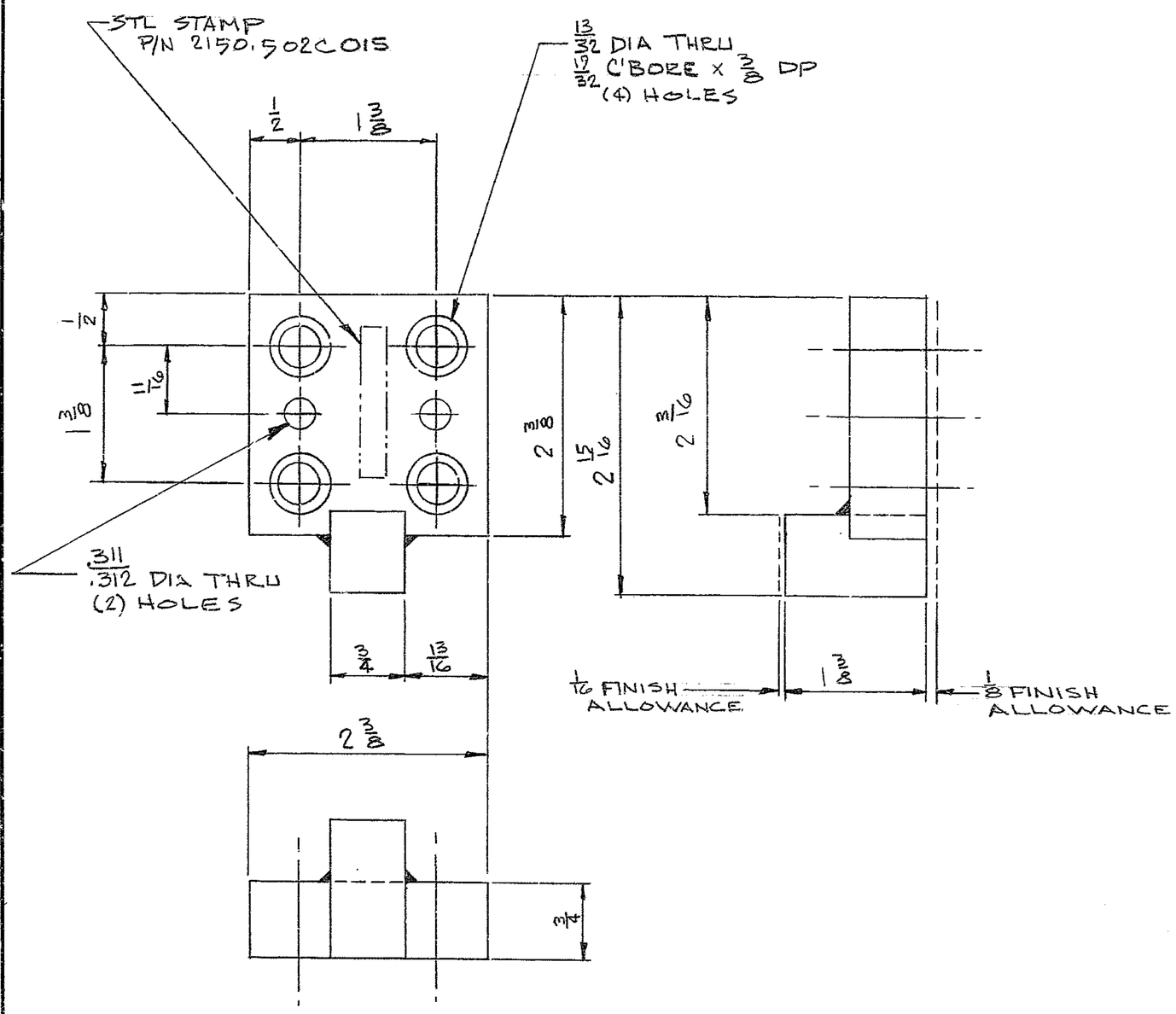
REVISIONS

ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REL FOR MANUFACTURE	2/4/70	GR
	B	TITLE CHG	4-1-70	



NOTES:
1. MAT'L:
   P/N 1: STL ASTM A-36
   PL 2 3/8 x 7/8 x 2 3/8 LG
   P/N 2 STL AISI C-1018
   ⌀ 3/4 x 3/4 x 1 9/16 LG
2. APPLY ONE COAT PRIME PAINT IMMEDIATELY AFTER STRESS RELIEVING & BEFORE MACHINING PER WGC SPEC NO. 511.
3. ALL WELDS TO BE 1/8 CONTINUOUS FILLET.

JOB 1189

NEXT ASSY: 2150.500E002 (WGN102966)

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT

LIST OF MATERIAL (LM)

LIMITS ON MACHINED DIMENSIONS
EXCEPT AS NOTED
ANGULAR = ± 1° 0'
LINEAR:
.X = ± .1 .XXX = ± .010
.XX = ± .03 FRACTIONAL = ± 1/32

BREAK ALL SHARP EDGES

MATERIAL

150" STELLAR TELESCOPE MOUNTING

DRAWN S. JÖGREN 23 SEPT 69
CHECK 30 SEP-69
ENGR

WGC300323

APPROVED

Western GEAR CORPORATION
HEAVY MACHINERY DIVISION
EVERETT, WASHINGTON

SHOCK ABSORBER STOP BLOCK-UPPER RING AND SECONDARY ASSY

SIZE	CODE IDENT NO.		REV
C	16603	2150.500C015	B

SCALE 1/1 WT 1 LB SHEET 1 OF 1

WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS DEPARTMENT
APPROVED FOR PROCUREMENT
Gene Russo DATE 2/4/70

P1336

C-300,323