STERN

GEAR CORPORATION · HEAVY MACHINERY DIVISION
EVERETT, WASHINGTON · TELEPHONE 206-252-5111

BILL OF MATERIAL

QUANTITIES ARE FOR ONE UNIT

TITLE UPPER RING & SECONDARY ASSY

DRAWN U. GRUVER CHECKED _____ DATE 12-17-69

PAGE 4 OF 6 W.G. N 102966

ASSEMBLY DWG. NO. 2150.500E002 ORIGINAL JOB NO. _____

PART NO.	DRAWING NO.	QTY.	DESCRIPTION	MAT'L	MAT'L SPEC	REQD CERTS C	P	H	C/C	N/D				WT. LBS.	REMARKS	MAT'L CLASS SS	SD	BO	PS	REQD DELIVERY QTY	REQ	QTY	REQ	QTY	REQ	QTY	REQ	CODE
39	COMM L	4	SCREW, HEX HD, 3/8-16 UNC-2A x 7/8 LG	STL	CAD PLATE																							
40		6	SCREW, HEX HD, 3/8-16 UNC-2A x 1 LG																									
~~41~~		~~18~~	~~LOCKWASHER, MED 1/4 DIA~~																									
42		8	SCREW, HEX HD, 1/4-20 UNC-2A x 1/2 LG																									
43		5	SCREW, SOC HD, 1/4-20 UNC-2A x 5/8 LG																									
44		5	NUT, HEX 1/4-20 UNC-2B																									
45		13	SCREW, RD HD, 1/4-20 UNC-2A x 3/8 LG																									
46		16	SCREW, SOC HD, 3/8-16 UNC-2A x 3/4 LG																									
47		20	SCREW, SOC HD 1/2-13 UNC-2A x 2 3/4 LG																									
48		20	LOCKWASHER, MED 1/2 DIA	STL	CAD PLATE																							
49		2	SEAL, OIL GARLOCK #53X2753																									
50		2	SEAL, OIL GARLOCK #53X3059																									
51		80	SCREW, SOC HD CAP, 5/8-11 UNC-2A x 2" LG	STL	CAD PLATE																							
52		8	JAM NUT, 5/8-11 NC												CT10 ONLY													
53		240	SCREW, BINDING HD, #6-32 UNC-2A x 1/4 LG																									
54		2	SCREW, HEX HD 3/8-16 UNC-2A x 1/2 LG																									
55		8	SCREW, SOC HD CAP 1/2-13 UNC-2A x 1 LG																									
56		4	SCREW, SOC HD CAP, 5/16-18 UNC-2A x 3/4																									
~~57~~		~~4~~	~~LOCKWASHER, MED 5/16 DIA~~	~~STL~~	~~CAD PLATE~~																							
58		8	DOWEL, 5/16 DIA x 1 1/4 LG																									
59		4	DOWEL, 3/8 DIA x 1 LG																									
60	COMM L	22	SCREW, SOC HD CAP 3/8-16 UNC-2A x 3/4 LG	STL	CAD PLATE																							
61	COMM L	16	WALDES TRU-ARC #5100-150 RETAINING RING																									
62																												

PRODUCTION CONTROL

WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS
DEPARTMENT
APPROVED FOR PROCUREMENT
Gene Russo DATE 1/23/70

REF FILE 1189

DATE	REV.	DESCRIPTION	BY	DATE	REV.	DESCRIPTION	BY
12/70	A	REL FOR PROC.	GR		D	QTY P/N 51 WAS 24; P/N 52 WAS 1-8NC	
/6/70	B	REV PER AURA PRINT	JG				
	C	SEE SHT 3					
	D	SEE SHT 1 & 3					

CERTIFICATION LEGEND

C CHEMICAL
P PHYSICAL
H HARDNESS
C/C CERTIFICATION OF CONFORMANCE

N/D NONDESTRUCTIVE TEST CONSISTING OF:

PT LIQUID PENETRANT INSPECTION
MT MAGNETIC PARTICLE INSPECTION
RT RADIOGRAPHIC INSPECTION
P PRESSURE TEST
UT ULTRASONIC TEST

KPNO 2150.500A002

DWG. NO. WG c-112994

REV. J