WESTERN
GEAR CORPORATION • HEAVY MACHINERY DIVISION
EVERETT, WASHINGTON • TELEPHONE 206-[illegible]

BILL OF MATERIAL

QUANTITIES ARE FOR ONE UNIT

TITLE UPPER RING & SECONDARY ASSY

PAGE 3 OF 6 WGN102966

DRAWN J. GRUVER CHECKED _____ DATE 12-17-69

ASSEMBLY DWG. NO. 2150.500E002 ORIGINAL JOB NO. _____

PART NO.	DRAWING NO.	QTY.	DESCRIPTION	MAT'L	MAT'L SPEC	REQD CERTS C	P	H	C/C	N/D				WT. LBS.	REMARKS	MAT'L CLASS SS	SD	BO	PS	REQD DELIVERY QTY	REQ	QTY	REQ	QTY	REQ	QTY	REQ	CODE
25	2150.500E029	4	CENTER FIN						✓						REF: DWG Nº 2150.500B034 ROD													
	WGN103276																											
26	2150.500E030	8	OUTER FIN						✓						REF: DWG Nº 2150.500B035 ROD													
	WGN103277																											
27	2150.500B031	4	COMPENSATING GAGE PL																									
	WGC112,758																											
28	2150.500B032	2	KEY, DRIVE SHAFT						✓																			
	WGC112412																											
29	2150.501E002	1	SECONDARY & PRIME FOCUS ASSEMBLY																									
30	2150.530E102	1	DRIVE SHAFT ASSY																									
	WGN102939																											
31	2150.530D202	1	SHAFT, BRG ASSY																									
	WGE107590																											
32	2150.530E302	2	FLIP LOCK ASSY												FURNISHED BY AURA.													
33	2150.530D602	2	LIMIT SWITCH ASSY																									
	WGD300290																											
34	2150.530D502	2	SHOCK ABSORBER ASSY																									
	WGD300293																											
35	COMML	8	HOL. HD. SETSCR. 5/8-11NC x 3 LG	STL	CAD. PLATE																							
36	COMML	55 LIN. FT.	PANDUIT WIREWAY #E.5x1.75 DG6																									
37	COMML	72 LIN. FT.	PANDUIT COVER FOR #E.5 DG6																									
~~38~~	~~COMML~~	~~51~~	~~LOCKWASHER, HEO 3/8 DIA~~	~~STL~~	~~CAD PLATE~~																							

WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS
DEPARTMENT
APPROVED FOR PROCUREMENT
Gene Russo DATE 1/23/70

REF. 1189

DATE	REV.	DESCRIPTION	BY	DATE	REV.	DESCRIPTION	BY
1/22/70	A	REL FOR PROCUREMENT	GR.	7-8-71	D	P/N 36 WAS 32 LIN. FT.	JW
3/5/70	B	REV PER AURA PRINT	JG			P/N 37 WAS 123 LIN. FT.	D.S.
2/4/71	C	P/N 33: WG# WAS E107730 P/N 34: WG# WAS D107631	JW				
7-8-71	D	SEE SHT 1; P/N 35 WAS 1-8NC	JW				

CERTIFICATION LEGEND
C CHEMICAL
P PHYSICAL
H HARDNESS
C/C CERTIFICATION OF CONFORMANCE

N/D NONDESTRUCTIVE TEST CONSISTING OF:
PT LIQUID PENETRANT INSPECTION
MT MAGNETIC PARTICLE INSPECTION
RT RADIOGRAPHIC INSPECTION
P PRESSURE TEST
UT ULTRASONIC TEST

KPNO 2150.500A002
DWG. NO. WGC 112994
REV. J