HEAVY MACHINERY DIVISION

# BILL OF MATERIAL

QUANTITIES ARE FOR ONE UNIT

TITLE UPPER RING & SECONDARY ASSY

PAGE 2 OF 6 WGN102966

DRAWN J. GRUVER CHECKED DATE 12-17-69

ASSEMBLY DWG. NO. 2150.500E002 ORIGINAL JOB NO.

| PART NO. | DRAWING NO. | QTY. | DESCRIPTION | MAT'L | MAT'L SPEC | REQD CERTS C | P | H | C/C | N/D | | | | WT. LBS. | REMARKS | MAT'L CLASS SS | SD | BO | PS | REQD DELIVERY QTY | REQ | QTY | REQ | QTY | REQ | QTY | REQ | CODE |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 13 | 2150.500C016 | 2 | FINGER STOP LIMIT SWITCH ASSY | | | | | | ✓ | | | | | | | | | | | | | | | | | | | |
| | WGC300324 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 14 | 2150.500B017 | 2 | RETAINER BLOCK LIMIT SWITCH | | | | | | ✓ | | | | | | | | | | | | | | | | | | | |
| | WGB300522 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 15 | 2150.500B018 | 2 | SHIM, FINGERSTOP | | | | | | | | | | | | | | | | | | | | | | | | | |
| | WGB300523 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 16 | 2150.500E020 | 1 | INNER RING | | | | | | ✓ | | | | | | REF: MATCH-MACH DWG 2150.500E036 | | | | | | | | | | | | | |
| | WGN103278 | | | | | | | | | | | | | | AND 2150,500B033 BLOCK | | | | | | | | | | | | | |
| 17 | 2150.500B021 | 8 | CENTER FIN CLEVIS | | | | | | ✓ | | | | | | | | | | | | | | | | | | | |
| | WGC112753 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 18 | 2150.500B022 | 8 | CENTER FIN ADJ SCREW | | | | | | ✓ | | | | | | | | | | | | | | | | | | | |
| | WGC112754 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 19 | 2150.500B023 | 16 | SPANNER NUT CENTER FIN | | | | | | ✓ | | | | | | | | | | | | | | | | | | | |
| | WGC112755 | | (8RH & 8LH REQD) | | | | | | | | | | | | | | | | | | | | | | | | | |
| 20 | 2150.500B024 | 8 | CLEVIS PIN | | | | | | ✓ | | | | | | | | | | | | | | | | | | | |
| | WGC112756 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 21 | 2150.500B025 | 16 | SPANNER NUT OUTER FIN | | | | | | ✓ | | | | | | | | | | | | | | | | | | | |
| | WGC112757 | | (8 RH & 8 LH REQD) | | | | | | | | | | | | | | | | | | | | | | | | | |
| 22 | 2150.500C026 | 8 | OUTER FIN ADJ SCREW | | | | | | ✓ | | | | | | | | | | | | | | | | | | | |
| | WGD107677 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 23 | 2150.500C027 | 8 | FIN BRACKET | | | | | | ✓ | | | | | | | | | | | | | | | | | | | |
| | WGD107678 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 24 | 2150.500B028 | 8 | OUTER FIN CLEVIS | | | | | | ✓ | | | | | | | | | | | | | | | | | | | |
| | WGC112752 | | | | | | | | | | | | | | | | | | | | | | | | | | | |

PRODUCTION CONTROL

WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS
DEPARTMENT
APPROVED FOR PROCUREMENT
Gene Russo DATE 11/23/70

1189

| DATE | REV. | DESCRIPTION | BY | DATE | REV. | DESCRIPTION | BY |
|---|---|---|---|---|---|---|---|
| 11/22/70 | A | REL FOR PROCUR. | GR | | D | SEE SHT 1 & 3 | |
| 3/5/70 | B | REV. QTY. ITEM 20 WAS 20 REQD | JG | | | | |
| 3/18/70 | B | REV PER AURA PRINT | | | | | |
| 12/4/71 | C | SEE SHT 3 | | | | | |

CERTIFICATION LEGEND

C CHEMICAL
P PHYSICAL
H HARDNESS
C/C CERTIFICATION OF CONFORMANCE

N/D NONDESTRUCTIVE TEST CONSISTING OF:
PT LIQUID PENETRANT INSPECTION
MT MAGNETIC PARTICLE INSPECTION
RT RADIOGRAPHIC INSPECTION
P PRESSURE TEST
UT ULTRASONIC TEST

KPNO 2150.500A002

DWG. NO. WG C-112994

REV. F