ERN
ATION · HEAVY MACHINERY DIVISION
SHINGTON · TELEPHONE 206-283-5111

BILL OF MATERIAL

QUANTITIES ARE FOR ONE UNIT

PER RING & SECONDARY ASSY

PAGE 1 OF 6 W.G.N102966

DRAWN J. GRUVER CHECKED _____ DATE 12-17-69

ASSEMBLY DWG. NO. 2150.500E002 ORIGINAL JOB NO. _____

PART NO.	DRAWING NO.	QTY.	DESCRIPTION	MAT'L	MAT'L SPEC	REQD CERTS C	P	H	C/C	N/D			WT. LBS.	REMARKS	PRODUCTION CONTROL MAT'L CLASS SS	SD	BO	PS	REQD DELIVERY QTY	REQ	QTY	REQ	QTY	REQ	QTY	REQ	CODE
1	2150.500E003	1	UPPER RING GIRDER	STL	ASTM A36				✓					REF: MATCH-MACH. DWG 2150.500E036													
	W.G. E300084		(4 SHEETS											LIFTING LUG 2150.500C037													
2	2150.500D004	2	RETAINER, BEARING						✓																		
	WGE107683																										
3																											
4	2150.500D006	1	BRACKET, CABLE SUPPORT						✓																		
	WGE107756																										
5	2150.500C007	1	PILLOW PLATE																								
	WGD107517																										
6	2150.500C008	1	TIE PLATE																								
	WGD107518																										
7	2150.500C009	5	CABLE CLAMP																								
	WGD107519																										
8	2150.500D010	1	GUIDE BRACKET CABLE WRAP-UP						✓																		
	WGE107774																										
9	2150.500D011	1	CABLE GUIDE																								
	WGE107775																										
10	2150.500B012	2	GUIDE PLATE																								
	WGC112338																										
11	2150.500B013	4 SETS	SHIM, FLIP BRG																								
	WGC112713																										
12	2150.500C015	2	STOP BLOCK SHOCK ABSORBER						✓																		
	WGC300323																										

WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS
DEPARTMENT
APPROVED FOR
PROCUREMENT
Gene Russo DATE 11/23/70

REF. FILE 1189

DATE	REV.	DESCRIPTION	BY	DATE	REV.	DESCRIPTION	BY
1/22/70	A	REL FOR PROC	GR		B	WG Nos. TO 1, 16, 27 & 34.	
3/5/70	B	ADDED LIFTING LUG REF	JG			CHG'D. ITEM 32 (AURA BURN	JD
		ADD. ITEMS 35, 52, 61 & 62.			C	SEE SHT 3	
		CHG'D. QTY. ITEM 51, 20. ADD.		7/8/71	D	ADDED SHT 5	JW

DATE	REV.	DESCRIPTION	BY
9-21-72	F	ADDED P/N 817087	GR
7-23-71	E	SEE SHT 5	JW

CERTIFICATION LEGEND
C CHEMICAL
P PHYSICAL
H HARDNESS
C/C CERTIFICATION OF CONFORMANCE

N/D NONDESTRUCTIVE TEST CONSISTING OF:
PT LIQUID PENETRANT INSPECTION
MT MAGNETIC PARTICLE INSPECTION
RT RADIOGRAPHIC INSPECTION
P PRESSURE TEST
UT ULTRASONIC TEST

KPNO 2150.500A002
DWG. NO. WG C-112994 REV. G