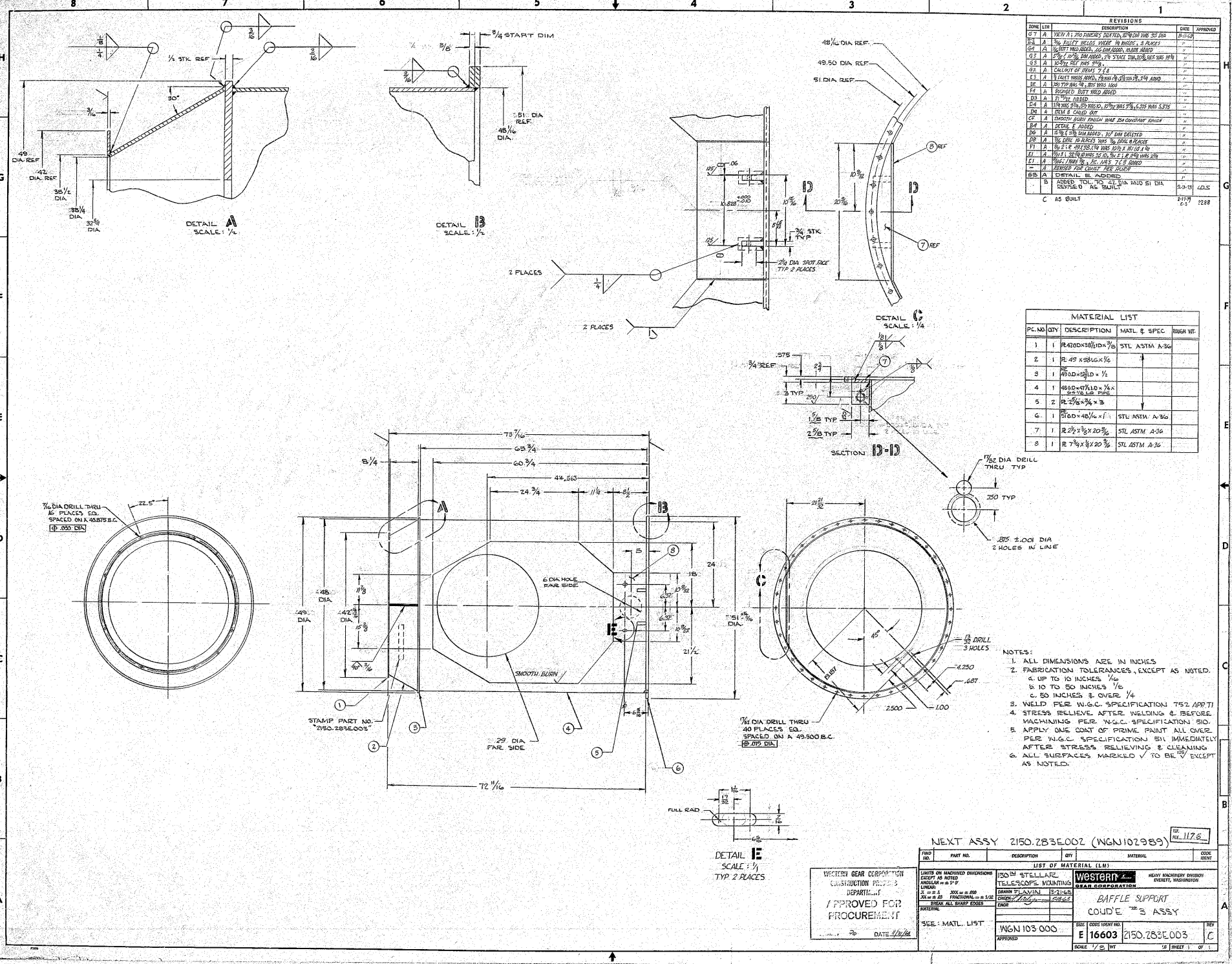

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
G7	A	VIEW A; 250 DIMENSIONS DEFINED, 2¾" DIA WAS 3.5 DIA	8-11-68	
B-6	A	3/16 FILLET WELDS WERE 1/4 INCHES, 2 PLACES	"	
G4	A	1/16 BUTT WELD ADDED, .66 DIM ADDED, 10.828 ADDED	"	
G3	A	5 7/8 & 10 5/8 DIM ADDED, 2¾ STACK DIM, 20 3/16 REF WAS 19 1/16	"	
G5	A	10 3/32 REF WAS 9 3/8	"	
G2	A	CALLOUT OF ITEMS 7 & 8	"	
E3	A	3/8 FILLET WELDS ADDED, 1 7/8 WAS 1 1/8, 3 5/8 WAS 3 1/4 ADDED	"	
D2	A	250 TYP WAS 3/4, .875 WAS 1.000	"	
F4	A	ROUNDED BUTT WELD ADDED	"	
D3	A	21 31/32 ADDED	"	
D4	A	11/16 WAS 5 3/8, 5.75 WAS 10, 10 3/32 WAS 5 3/8, 6.375 WAS 5.375	"	
D6	A	ITEM 8 CALLED OUT	"	
C5	A	SMOOTH BURN FINISH WAS 125 CONSTANT FINISH	"	
B4	A	DETAIL E ADDED	"	
D6	A	15 5/8 & 17 5/8 DIA ADDED, 30° DIM DELETED	"	
D8	A	7/16 DRIL 16 PLACES WAS 9/16 DRIL 8 PLACES	"	
F1	A	1 1/2 & 2 1/2 .49 & 1.62 .114 WAS 1 1/2 & 1 1/2 .161 & 1/4	"	
E1	A	1 1/2 & 1.32 .56 & 1.0 WAS 1.32 & 1.0, 1/4 & 1/8 2 1/4 & 1/4	"	
E1	A	7/16 & 1 WAS 5/8, RC 1.48 & 2.0 & 1.0 ADDED	"	
—	A	REVISED FOR CONST. REF. FOLDER	"	
B3	A	DETAIL E ADDED	"	
	B	ADDED TOL TO 42 DIA AND 51 DIA REVISED AS BUILT	2-3-73	LDS
C	AS BUILT		2-17-79 C.L.	2288

MATERIAL LIST				
PC. NO.	QTY.	DESCRIPTION	MATL. & SPEC	ROUGH WT.
1	1	PL 420 D × 38 1/16 D × 3/8	STL ASTM A-36	
2	1	PL 49 × 98 LG × 1/4		
3	1	PIPE 48 O.D × 22 3/4 LD × 1/2		
4	1	48 O.D × 47 1/2 I.D × 1/2 × 64 1/8 LG PIPE		
5	2	PL 2 5/16 × 3/4 × 3		
6	1	PIPE 51 O.D × 48 1/16 × [illegible]	STL ASTM A-36	
7	1	PL 2 1/2 × 3 3/8 × 20 9/16	STL ASTM A-36	
8	1	PL 7 3/8 × 1/4 × 20 9/16	STL ASTM A-36	