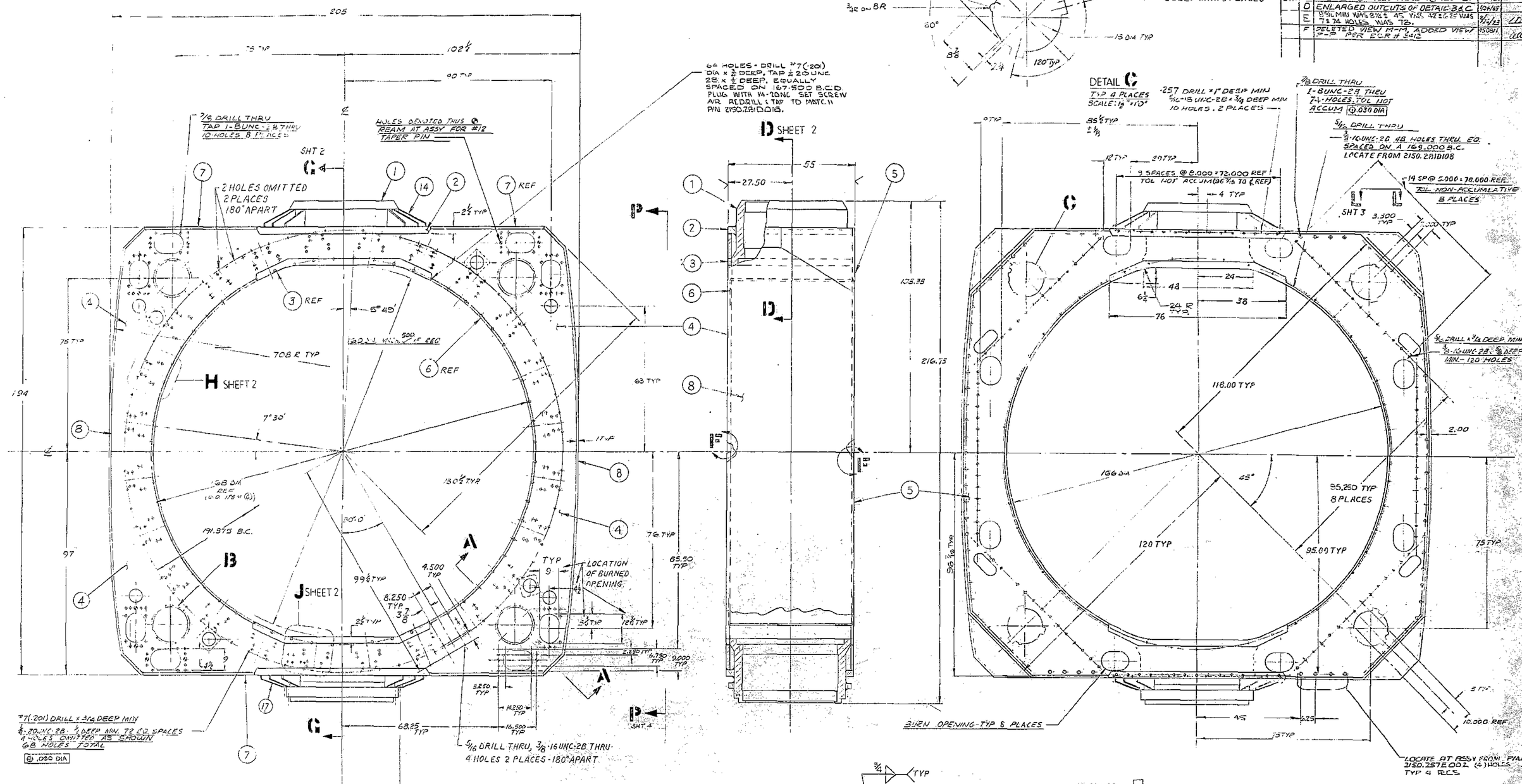
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REVISED PER AURA APPD CONST PRINT DATED 6 MAY 68	12 MAY 1968	
	B	SEE SHEET #2	9/26/68	
	C	REVISED PER AURA PRINT 10-22-68	10/31/68	
	D	5/16-18UNC HOLES WERE 3/8-16UNC.	12/4/68	
	O	ENLARGED CUTOUTS OF DETAIL B & C	12/6/68	
	E	8 3/4 MIN WAS 8 1/2 ; AS WAS 42 & GES WAS 7 & 74 HOLES WAS 72.	8/14/73	LDS
	F	DELETED VIEW H-H, ADDED VIEW F-F PER ECR # 3412	150871	



NEXT ASSY: 2150.281E102 (WGN 102948)

117.5

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT

LIST OF MATERIAL (LM)

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED
ANGULAR = ± 1° 0'
LINEAR:
X = ± .1 XXX = ± .010
XX = ± .03 FRACTIONAL = ± 1/32
BREAK ALL SHARP EDGES
MATERIAL
SEE MATL LIST SHT 3

150 W STELLAR TELESCOPE MOUNTING

western GEAR CORPORATION — HEAVY MACHINERY DIVISION, EVERETT, WASHINGTON

DRAWN L. SMITH 1-3-68
CHECK Gene Ruso 4 MAR 68
ENGR

CENTER SECTION

CENTER SECTION & LWR GIRDER

WGN 102653

APPROVED
ORIGINAL

SIZE E | CODE IDENT NO. 16603 | 2150.281E103 | REV F

SCALE 1/16 | WT 31,000 LB | SHEET 1 OF 4

WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS
DEPARTMENT
APPROVED FOR
PROCUREMENT
J.R. DATE 12 MAY 68