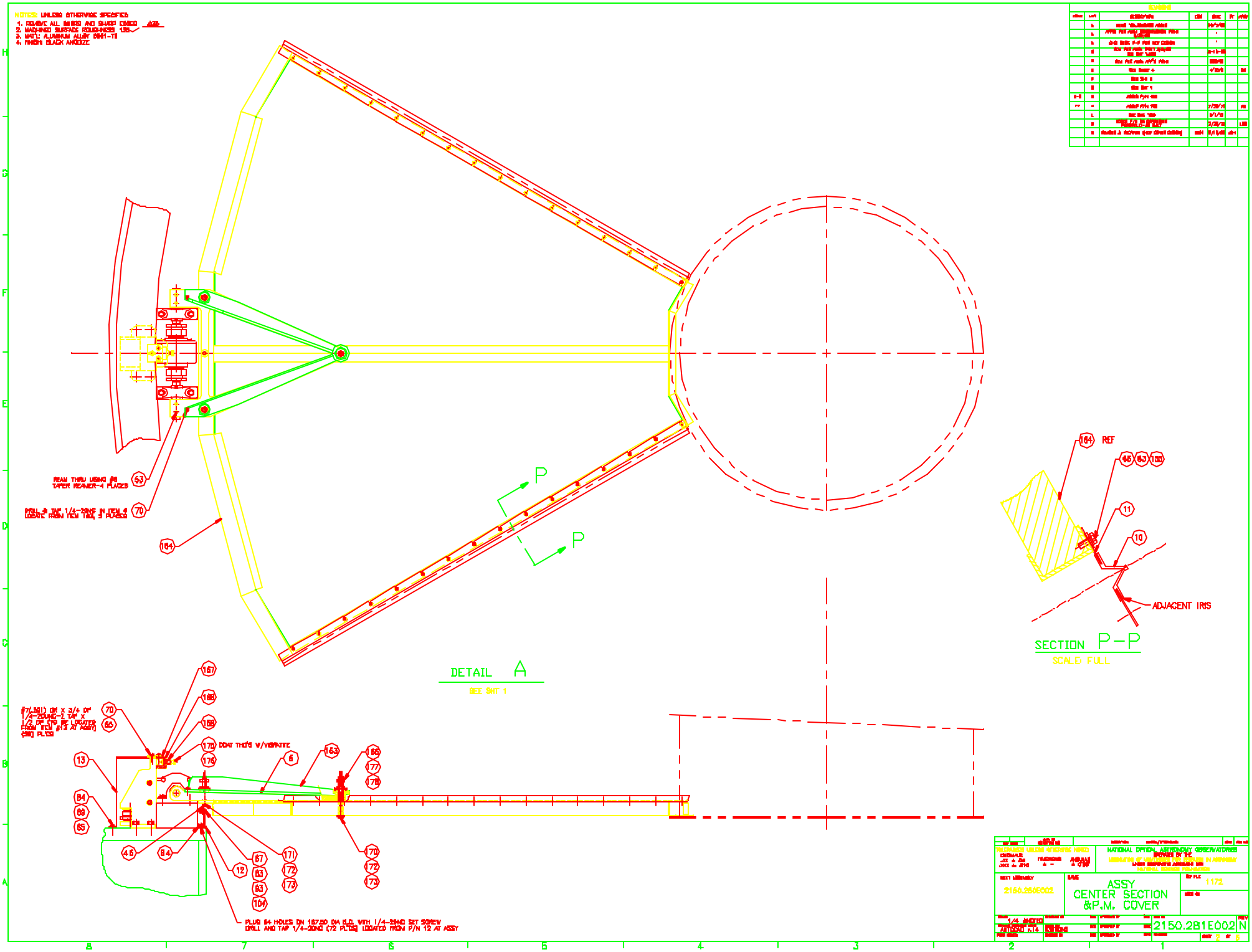
NOTES: UNLESS OTHERWISE SPECIFIED
1. REMOVE ALL BURRS AND SHARP EDGES
2. MACHINED SURFACE ROUGHNESS 125
3. MAT'L: ALUMINUM ALLOY 6061-T6
4. FINISH: BLACK ANODIZE
REAM THRU USING #8 TAPER REAMER-4 PLACES
DRILL & TAP 1/4-20NC IN ITEM 6 LOCATE FROM ITEM 163, 3 PLACES
DETAIL A
SEE SHT 1
P
P
REF
ADJACENT IRIS
SECTION P-P
SCALE: FULL
DOAT THD'S W/VIBRATITE
PLUG 64 HOLES ON 167.50 DIA B.C. WITH 1/4-20NC SET SCREW DRILL AND TAP 1/4-20NC (72 PLCS) LOCATED FROM P/N 12 AT ASSY
NATIONAL OPTICAL ASTRONOMY OBSERVATORIES
ASSY
CENTER SECTION
&P.M. COVER
2150.281E002
1172
1/4 ANODIZE
2150.281E002
N