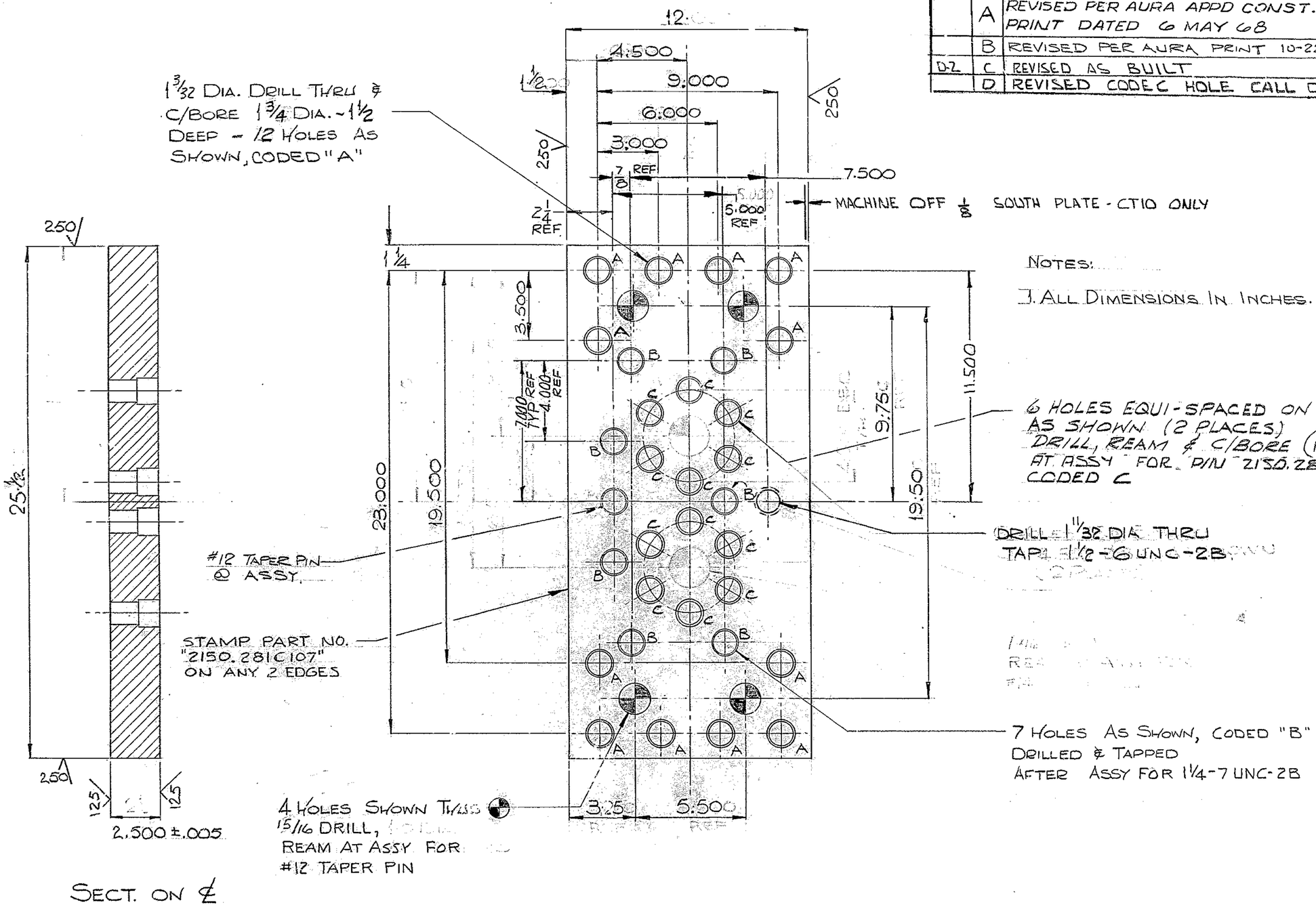
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REVISED PER AURA APPD CONST. PRINT DATED 6 MAY 68	7 MAY 68	
	B	REVISED PER AURA PRINT 10-22-68	11/4/68	
D-2	C	REVISED AS BUILT	5-19-72	LDS
	D	REVISED CODE C HOLE CALL OUT	2-26-73	LDS



NOTES:

1. ALL DIMENSIONS IN INCHES.

6 HOLES EQUI-SPACED ON 4.500 B.C. DIA. AS SHOWN (2 PLACES) DRILL, REAM & C/BORE (1 3/4 DIA x 1 1/8 DP MIN) AT ASSY FOR P/N 2150.281A118 CODED C

DRILL 1 11/32 DIA THRU TAP 1 1/2 - 6 UNC-2B

7 HOLES AS SHOWN, CODED "B" DRILLED & TAPPED AFTER ASSY FOR 1 1/4 - 7 UNC-2B

REF. FILE 1175

NEXT ASSY: 2150.281 E102 (WGN102948)

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT

LIST OF MATERIAL (LM)

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED
ANGULAR = ± 1° 0'
LINEAR:
.X = ± .1 .XXX = ± .010
.XX = ± .03 FRACTIONAL = ± 1/32
BREAK ALL SHARP EDGES

MATERIAL
STL, ASTM A-36
PL 12 1/4 x 2 5/8 x 25 3/4

150IN STELLAR TELESCOPE MOUNTING

DRAWN	G.H.	2/8/8
CHECK	F. Nicolayson	2-29-68
ENGR		

WGD 107302

APPROVED

WESTERN GEAR CORPORATION
HEAVY MACHINERY DIVISION
EVERETT, WASHINGTON

MOUNTING PLATE, STRUT
CENTER SECTION & LOWER GIRDER

SIZE	CODE IDENT NO.		REV
C	16603	2150.281 C 107	D

SCALE 1/4 WT 215 LB SHEET 1 OF 1

WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS DEPARTMENT
APPROVED FOR PROCUREMENT
J.R. DATE 8 MAY 68

P1336